



- installation instructions:
- 1.Unload the upper cover of control lead.
 - 2.Measure control lead depth,remove the excess part of connector lead and driving rod.
 - 3.Fit the control rod with full closed valve, turn the position plate to shut position.
 - 4.Load upper cover.

22	Keyhole plate gasket	2	EPDM	ASTM D2000	MH-QSCZG-10
21	Keyhole	2	Organic glass		MH-QSCZG-09
20	Keyhole plate	2	A283 Gr.c	ASTM A36	MH-QSCZG-08
19	Bolt,Flat gasket	4	S.S.304	ASTM A276	
18	Screwed plug	1	1035	ASTM A29	
17	Bolt	2	1035	ASTM A29	
16	Nut	2	1035	ASTM A29	
15	Screw	1	1035	ASTM A29	
14	Lift ring	1	1035	ASTM A29	MH-QSCZG-07
13	Gasket	1	A283 Gr.c	ASTM A36	MH-QSCZG-06
12	Handwheel	1	CI	ASTM A126	MH-QSCZG-05
11	Upper cover	1	CI	ASTM A126	MH-QSCZG-04
10	Retainer ring for stem	1	1566	ASTM A29	
09	Driver	1	S.S.304	ASTM A276	APC-ZSQ-02
08	Position bracket	1	S.S.304	ASTM A276	APC-ZSQ-03
07	Stud bolt	4	1035	ASTM A29	
06	Nut,gasket	4	1035	ASTM A29	
05	Indicator plate	4	A413.0	ASTM S12A	APC-ZSQ-04
04	Main body	1	CI	ASTM A126	MH-QSCZG-03
03	Driving rod	1	1045	ASTM A29	MH-QSCZG-02
02	Colter pin	1	1035	ASTM A29	
01	Joint	1	CI	ASTM A126	MH-QSCZG-01
No.	Name	Qty	Material	REMARK	Remark

TOLLERANZE / TOLERANCES		NATURA DELLA MODIFICA		DATA	FIRMA
LUNGHEZZA / LENGTH	ANGOLI / ANGLES	SMUSI / RADIUS			
UNI - ISO 27168	mm				
FORI / HOLES	ALBERI / SHAFTS	DENOMINAZIONE / DENOMINATION			
H13	H13	POST INDICATOR ORIZZONTALE MOD. NIAGARA			
SCALA / SCALE		MATERIALE / MATERIAL			
H13					
DUREZZA / HARDNESS		PESO / WEIGHT		CODICE / CODE	
				dis-Att 402_ORIZZONTALE Rev.1	
RESISTENZA / STRENGTH		TRATTAMENTO/TREATMENT		DISSEGNO/ DRAWING DATA	
				19/07/2018	
				FIRMA	



ZIGGIOTTO & C.
RONCO ALLADIGE
VERONA - ITALIA

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